## **Basic Automotive Servicing (Two Wheeler)**

Entry Qualification	:	8 <sup>th</sup> std. onwards
Age	:	Minimum 14 years
Duration Of Course	:	150 hrs/ 3 Months
Course Fee	:	Rupees Six Hundred Only

## **Course Contents**

Theory	Practical	
□ General health & Safety precautions to be	Practice Health & Safety – select, use, maintain &	
observed in the workshop / garage	store tools, equipments & clothing safely	
$\Box$ Over view on <b>5S</b> technic ( <b>S</b> ort, <b>S</b> et in order,	Practice 5S technic	
Shine, Standardise & Sustain)-advantages in	Identify / Familiarize with the tools & equipments	
implementation of <b>5S</b>	Water wash – before & after servicing	
□ Nomenclature of different parts of vehicle and	Difference between Two Stroke & Four Stroke	
their locations	Engine	
□ Working principle of 4 stroke petrol & diesel	□Identify differences between Petrol & diesel	
engines	Engines.	
Differences between petrol & diesel engines	Identify differences between carburetor engine	
□ Lubrication and cooling system & types of	& MPFI Engines.	
lubricants	Check / replenish / top up – lubricating oil, brake	
Lay out of greasing points	fluid, engine coolant, power steering hydraulic oil,	
□ Torquing & detorquing technique / procedures	wind screen wiper water, battery electrolyte and	
$\Box$ Fuel supply layouts in both petrol & diesel	transmission oil	
engines	Clean / replace – air cleaner, oil filter & fuel filter	
Layout of power flow from Engine to wheels.	Apply Grease to parts / through greasing points	
Ignition system circuit & components	Remove & refit vehicle body parts (bonnet, front	
□ Brief introduction on ignition & injection	bumper & door)	
systems	Remove and refit head lamp assembly	
Brief introduction on injectors	Check power plug and inspect H.T. cables	
Purpose of clutch, gear box & differential	Clean, Check and Adjust spark plug	
General defects in clutch, manual gearbox	Adjust Hand brake and replace hand brake cable	
Types of Brake & steering systems – working	Adjust clutch and brake pedal plays	
principle of drum and disc brakes	$\square$ Replace propeller shaft, wheel hub bearings &	
General defects in brake systems	brake pads	
□ Brief introduction on battery and its	Charge the battery	
maintenance	Check Tyre pressure & for defects, tread depth,	
□ Tyre designation (size), reasons for general	inflate, rotate the tyres	
tyre defects	Wheel alignment	
Procedure for repairing the punctured tube	□ Check tyres, ride height, wheel bearings, ball	
Need & procedure for tyre rotation	joints, control arms bushings and sway bars, shock	
Wheel alignment	absorbers & struts & power steering	
Layout of steering &suspension systems,	Set the aligner ready for wheel alignment tests	
function of each part.	Check and rectify steering geometry with	
Brief on suspension and its effects on steering	wheel aligner	
□ Steering geometry: Description and purposes	Wheel balancing	
of Ackerman steering, toe, castor, camber, king	Remove tyre from vehicle	
pin inclination/SAI(steering Axis Inclination),	Check tyre & rim and also check for run out	
turning angle, included angle, set back, thrust	Do static balancing	
angle & frame angle.	□ Fit the wheel assembly on the aligner and check	
Pre alignment inspection/checks	for dynamic imbalance & rectify the defects	

Two wheel & four wheel alignment	Fit the tyre assembly to the vehicle
□ Reasons for Alignment problems – steering	
pull, off-centre steering, steering shimmy,	
excessive steering effort, poor self centering and	
memory steer, bump steer, torque steer &	
steering harshness-alignment diagnostics chart &	
Steering problem diagnostic chart.	
□ Components, brief working principle &	
operation of computerized wheel aligner	
□ Procedure to make machine to check wheel	
alignment	
□ Procedure for taking readings using wheel	
aligner, interpreting alignment readings & repair	
the same.	
$\square$ Procedures for test drive to confirm the	
repairs.	
Wheel balancing	
□ Meaning of balance, causes & effects of	
imbalance, vibration. Identification of source,	
transfer path & responder of vibration(can be	
felt & can be heard)	
Analyzing & identifying complaint	
Procedure for road tests(vibration diagnostic)	
□ Steering wheel shake – shimmy, wobble &	
waddle	
□ Brief on static balance, dynamic balance,	
Mounting errors(radial & lateral) &	
excessive(Tyre & rim) run out-lateral & radial	
and mismatches	
Brief description of wheel balancer(block	
diagram balancer), fixed data & data to be fed to	
the machine	
Procedure for balancing the tyre, rim &	
Balancing tolerance values	
L Reasons for more imbalance	

